



One Harvest

Processing facility

Harvest FreshCuts is the salad, vegetable, prepared deli salad and fresh chilled meal processing business within the One Harvest family. Wiley has fostered an enduring and successful relationship with One Harvest and has continued to support the company through its growth and national expansion projects for over 20 years. To meet increasing demand and remain a market leader, One Harvest identified the need to expand its facility by 200 per cent.

-  Wacol, Queensland
-  Advisory services, design and construction

Project scope

The ground floor design included:

- Four main processing areas for raw product receiving, trimming, cleaning, packing and dispatch
- Administration offices, training rooms and staff facilities
- A carton store and dispatch office
- Maintenance, plant and switch rooms

The upper floor design included:

- Production management offices
- Production area viewing corridors

Wiley applied food industry design and value engineering experience to achieve:

- Four processing areas with a constant temperature and humidity-controlled environment
- Compliance with stringent health and hygiene regulations
- Water management solutions for handling and cleaning operations
- Coordination of services and assurance that imported, specialised processing equipment was compatible with Australian requirements and conditions

Business value to client

On completion, the 2,800m² facility provided One Harvest many operational and commercial benefits including excellent handling, maximum throughput and long-term energy and water cost savings.

Supporting the client's vision for continued market growth, Wiley worked collaboratively with One Harvest specialists to develop a future-focused design that doubled their production area. The project allowed One Harvest to meet growing demand for minimally processed fresh, healthy and conveniently packed food products.

Sustainable solutions

One Harvest and Wiley are strongly committed to building sustainable solutions by adopting technologies and processes that minimise food waste and land fill, increase shelf life, reduce plastic and increase the recyclable content of packaging.

Investment in this project strengthened One Harvest's commitment to shaping a sustainable future.



Future focused



Long relationship



Automation



Live environment

